

Product Description

SWANCOR CHEMPULSE 901 is a Bisphenol A type epoxy vinyl ester resin. It is a premium resin with improved reactivity and purity. It provides excellent corrosion resistance to a broad range of organic and inorganic acids, alkalis, oxidizing chemicals and salt solutions etc. It also provides very good mechanical strength such as tensile and flexural while incorporated with reinforcement such as glass fiber, carbon fiber etc. **SWANCOR CHEMPULSE 901** is designed to provide superior toughness with excellent fatigue resistance due to high heat distortion temperature. It is classified as type 7A according to EN 13121 part 1.

Advantages

- Lower viscosity, i.e. better fiber wet-put.
- Less or no DMA is needed, i.e. easier formulation and cost saving.
- Lower casting color, i.e. better see-through for bubble checking.
- Lower exotherm, i.e. less cracking, less cycles and quality improvement.
- Longer shelf life, i.e. better inventory control.

Applications

- Chemical storage tanks, pipes, flue gas desulfurization systems (FGD), scrubbers, ducts.
- Corrosion resistant flooring while incorporated with aggregates.
- Waste water treatment systems.
- Food storage tanks and pure water system.
- Marine use for yachts and boats.

Fabrication Methods

- Can be easily applied by hand lay-up laminating, spray-up, pultrusion, resin transfer molding (RTM) and filament winding.
- Can be used in polymer concrete casting.
- Can comply with US FDA regulation 21 CFR 177.2420 if the resin is properly formulated and cured

Typical properties of liquid resin

Property	SWANCOR CHEMPULSE 901	SWANCOR CHEMPULSE 901-P
Appearance	Clear yellowish liquid	Violet-red liquid
Solid Content (%)	55 ± 1	
Viscosity (cps) ^{*1}	350 ± 100	
Specific Gravity	1.04 ± 0.01	
Gel Time (min)	15~ 25 ^{*2}	20 ~ 35 ^{*3}
Shelf Life (months)	9 (25°C)	4 (25°C)

^{*1} LVT-#3-60rpm

^{*2} MEKP: 1.2%, 6%CoOct: 0.3%, Temperature: 25°C

^{*3} MEKP: 1.0%

The data presented herein are believed to be accurate and reliable. We require customers to inspect and test our product before use and to satisfy themselves as to contents and suitability for their specific applications. Information herein is to assist customers in determining whether our products are suitable for their applications but not to be taken as a guarantee, express warranty or implied warranty of merchantability or fitness for particular purpose, nor is any protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our material and in no event shall we be liable for special, incidental or consequential damages.

Typical clear casting properties of cured resin*⁴

Property	SI* ⁵	US Standard	Test Method
Tensile Strength	80~95MPa	11,000~14,000psi	ASTM D638
Tensile Modulus	3.3~3.6GPa	4.8~5.2 X 10 ⁵ psi	ASTM D638
Tensile Elongation	5.0~6.0%	5.0~6.0%	ASTM D638
Flexural Strength	132~159MPa	19,000~23,000psi	ASTM D790
Flexural Modulus	3.1~3.6GPa	4.5~5.2 X 10 ⁵ psi	ASTM D790
Volume Shrinkage	7.5~8.0%	7.5~8.0%	ASTM D2566
Heat Distortion Temperature	100~105 °C	212~221 °F	ASTM D648
Barcol Hardness	35 +/- 3	35 +/- 3	ASTM D2583

*⁴ Cure condition for HDT: 24 hours at room temperature then 2 hours at 105°C.

*⁵ SI values based on conversion.

Typical gel time of SWANCOR CHEMPULSE 901

Gel time Temperature	Materials	10~20 min	20~40 min	40~60 min
MEKP/CoOct/DMA or TBC * ⁶				
15°C/59°F	MEKP	1.00%	0.80%	0.80%
	CoOct	0.40%	0.30%	0.30%
	DMA	0.04%	0.025%	0.02%
20°C/68°F	MEKP	1.00%	0.80%	0.80%
	CoOct	0.40%	0.30%	0.30%
	DMA	0.03%	0.02%	0.015%
25°C/77°F	MEKP	1.00%	0.80%	0.80%
	CoOct	0.40%	0.30%	0.30%
	DMA	0.02%	0.01%	---
	TBC	---	---	0.01%
30°C/86°F	MEKP	1.00%	1.00%	1.00%
	CoOct	0.40%	0.30%	0.30%
	DMA	0.01%	---	---
	TBC	---	0.01%	0.02%
35°C/95°F	MEKP	1.00%	1.00%	1.00%
	CoOct	0.30%	0.30%	0.30%
	TBC	---	0.015%	0.02%

The data presented herein are believed to be accurate and reliable. We require customers to inspect and test our product before use and to satisfy themselves as to contents and suitability for their specific applications. Information herein is to assist customers in determining whether our products are suitable for their applications but not to be taken as a guarantee, express warranty or implied warranty of merchantability or fitness for particular purpose, nor is any protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our material and in no event shall we be liable for special, incidental or consequential damages.

SWANCOR CHEMPULSE 901

Epoxy Vinyl Ester Resins



*⁶ Concentration: CoOct: 6%, DMA: 100%, TBC: 100%.

Gel time Temperature	Materials	10~20 min	20~40 min	40~60 min
Cured by BPO/DMA ^{*7}				
20°C/ 68°F	BPO	1.00%	1.00%	1.00%
	DMA	0.17%	0.13%	0.07%
25 °C/77 °F	BPO	1.00%	1.00%	1.00%
	DMA	0.16%	0.12%	0.06%
30°C/ 86°F	BPO	1.00%	1.00%	1.00%
	DMA	0.15%	0.10%	0.04%
35°C/ 95°F	BPO	1.00%	1.00%	1.00%
	DMA	0.12%	0.06%	0.035%

*⁷Concentration: BPO: 98%, DMA: 100%

NOTICE IN USE

1. If **SWANCOR CHEMPULSE 901** is blended with cobalt-salt promoters, shelf life will be shortened. Promoted **SWANCOR CHEMPULSE 901** must be used within five months.
2. The gel time of **SWANCOR CHEMPULSE 901** is affected primarily by catalyst concentration and temperature. The variations of cure characteristics may be caused by the variations of catalyst, humidity, pigment, fillers and other additives. It is recommended that the fabricators check the cure characteristics with a small quantity resin before proceeding for bulk production.
3. **SWANCOR CHEMPULSE 901** contains organic solvent (styrene). Keep away from heat, sparks and flames.
4. **SWANCOR CHEMPULSE 901** is a potentially reactive chemical. Please store it in dark and keep away from heat and direct sunshine.
5. Containers, not completely emptied must be closed immediately after use.

MATERIAL SAFETY AND HANDLING INFORMATION

SKIN CONTACT :

Thoroughly wash exposed area with soap and water immediately. Remove contaminated clothing. Launder contaminated clothing before re-use.

EYE CONTACT :

Flush with large amount of water immediately and continuously for 20 minutes, lifting upper and lower lids occasionally. Get medical attention.

INGESTION :

The data presented herein are believed to be accurate and reliable. We require customers to inspect and test our product before use and to satisfy themselves as to contents and suitability for their specific applications. Information herein is to assist customers in determining whether our products are suitable for their applications but not to be taken as a guarantee, express warranty or implied warranty of merchantability or fitness for particular purpose, nor is any protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our material and in no event shall we be liable for special, incidental or consequential damages.

Page : 3/4

Document Code : SG26-317-E

Issue Date : May..2021

SWANCOR HIGHPOLYMER CO., LTD.

No. 9 Industry South 6 Road, Nantou City 54066, Taiwan
Tel: +886 49 225 5420 Fax: +886 49 225 1534
nantou@swancor.com.tw
www.swancor.com

SWANCOR CHEMPULSE 901

Epoxy Vinyl Ester Resins



Do not induce vomiting. Keep person warm, quiet and get medical attention. Aspiration of material into the lungs can cause chemical pneumonitis which can be fatal.

INHALATION :

If affected, remove individual to fresh air. If breathing is difficult, administer oxygen. If breathing has stopped, give artificial respiration. Keep person warm, quiet, and get medical attention.

PERSONAL PROTECTION :

Do not breathe vapors. High concentration of vapor can be hazardous. Keep out of sewers. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. For large spills, warn public of downwind explosion hazard. Check area with explosion meter before re-entering area. Ground and bond all containers and handling equipment.

RESIN STORAGE :

Keep away from ignition sources; flames, pilot lights, electrical sparks, and sparking tools. NO SMOKING. Do not store in direct sunlight. Store separate from oxidizing materials, peroxides, and metal salts. Keep container closed when not in use. To ensure maximum stability and maintain optimum resin properties, resins should be stored in closed containers at temperatures below 25°C(77°F). Copper or copper containing alloys should be avoided as containers.

SPILLS :

Eliminate all ignition sources (flares, flames, including pilot lights electrical sparks). Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source, dike area of spill to prevent spreading, pump liquid to salvage tank. Remaining liquid may be taken up on sand, clay, earth, floor absorbent or other absorbent material and shoveled into containers.

WASTE DISPOSAL :

Destroy by liquid incineration in accordance with applicable regulation. Contaminated absorbent should be disposed in accordance to government regulations.

PACKAGE :

Standard packing is 200 kg steel drum or 1,000kg IBC.

The data presented herein are believed to be accurate and reliable. We require customers to inspect and test our product before use and to satisfy themselves as to contents and suitability for their specific applications. Information herein is to assist customers in determining whether our products are suitable for their applications but not to be taken as a guarantee, express warranty or implied warranty of merchantability or fitness for particular purpose, nor is any protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our material and in no event shall we be liable for special, incidental or consequential damages.

Page : 4/4

Document Code : SG26-317-E

Issue Date : May..2021

SWANCOR HIGHPOLYMER CO., LTD.

No. 9 Industry South 6 Road, Nantou City 54066, Taiwan
Tel: +886 49 225 5420 Fax: +886 49 225 1534
nantou@swancor.com.tw
www.swancor.com